

Die in diesen beiden Tabelle enthaltenen Werkstoffe stellen die für die Pulvermetallurgie gängigsten Werkstoffe mit Ihren mechanischen Eigenschaften dar. Daneben gibt es jedoch für jeden spezifischen Anwendungsbereich eine Vielzahl weiterer Werkstoffe und Legierungsmöglichkeiten.

La table suivante présente les principales poudres utilisées pour la fabrication de pièces en métal fritté. Toutefois, il existe d'autres métaux et de nombreuses possibilités d'alliages pour chaque application spécifique.

Material	Short sign	Tolerated ranges											Representativ examples															
		Density	Porosity	Chemical composition (mass share)									Hardness	Density	Chemical composition (mass share)									Tensile strenght	Yield stress	Breaking tension	Hardness	Elastic module
		$\rho$	$\frac{\Delta V}{V} \cdot 100$	C	Cu	Ni	Mo	Sn	P	Fe	Other	HB	$\rho$	C	Cu	Ni	Mo	Sn	P	Fe	Other	$R_m$	$R_{p0.1}$	A	HB	$E \cdot 10^3$		
Sint-	g/cm <sup>3</sup>	%	%	%	%	%	%	%	%	%	g/cm <sup>3</sup>	%	%	%	%	%	%	%	%	N/mm <sup>2</sup>	N/mm <sup>2</sup>	%		N/mm <sup>2</sup>				
sintered iron	<b>C 00</b>	6.4 to 6.8	15 +/- 2.5	< 0.3	< 1	-	-	-	-	Rest	< 2	> 35	6.6	-	-	-	-	-	Rest	< 0.5	130	60	4	40	100			
	<b>D 00</b>	6.8 to 7.2	10 +/- 2.5									> 45	6.9								190	90	10	50	130			
	<b>E 00</b>	> 7.2	< 7.5									> 60	7.3								260	130	18	65	160			
sintered steel	carboniferous	<b>C 01</b>	6.4 to 6.8	15 +/- 2.5	0.3 to 0.6	< 1	-	-	-	Rest	< 2	> 70	6.6	0.5	-	-	-	-	Rest	< 0.5	260	180	3	80	100			
		<b>D 01</b>	6.8 to 7.2	10 +/- 2.5								> 90	6.9								320	210	3	100	130			
	cupriferous	<b>C 10</b>	6.4 to 6.8	15 +/- 2.5	< 0.3	1 to 5	-	-	-	Rest	< 2	> 40	6.6	-	1.5	-	-	-	Rest	< 0.5	230	160	3	55	100			
		<b>D 10</b>	6.8 to 7.2	10 +/- 2.5								> 50	6.9								300	210	6	85	130			
	cupriferous, carboniferous	<b>D 10</b>	> 7.2	< 7.5								> 80	7.3								400	290	12	120	160			
		<b>E 10</b>										> 90									460	320	2	125	100			
	cupriferous, carboniferous	<b>D 11</b>	6.8 to 7.2	10 +/- 2.5	0.4 to 1.5	1 to 5	-	-	-	Rest	< 2	> 80	6.6	0.6	1.5	-	-	-	Rest	< 0.5	570	400	2	150	130			
		<b>C 21</b>	6.4 to 6.8	15 +/- 2.5		5 to 10	-	-	-	Rest	< 2	> 105	6.9	0.8	6	-	-	-	Rest	< 0.5	530	410	< 1	150	100			
	cupriferous, nickeliferous and molybdeniferous	<b>C 30</b>	6.4 to 6.8	15 +/- 2.5	< 0.3	1 to 5	1 to 5	< 0.6	-	Rest	< 2	> 55	6.6	0.3	1.5	4	0.5	-	Rest	< 0.5	390	310	2	105	100			
		<b>D 30</b>	6.8 to 7.2	10 +/- 2.5								> 60	6.9								510	370	3	130	130			
molybdeniferous	<b>E 30</b>	> 7.2	< 7.5								> 90	7.3								680	440	5	170	160				
	<b>C 31</b>	6.4 to 6.8	15 +/- 2.5	< 0.3	< 3.0	< 5.0	0.6 to 2	-	Rest	< 2	> 50	6.6	0.2	-	2.0	1.5	-	Rest	< 0.5	320	220	1	100	100				
molybdeniferous	<b>D 31</b>	6.8 to 7.2	10 +/- 2.5								> 60	6.9								380	260	2	120	130				
	<b>E 31</b>	> 7.2	< 7.5								> 90	7.3								460	320	3	150	160				
cupriferous and molybdeniferous	<b>C 32</b>	6.4 to 6.8	15 +/- 2.5	< 0.3	< 3.0	< 5.0	0.6 to 2	-	Rest	< 2	> 55	6.6	0.6	2.0	-	1.5	-	Rest	< 0.5	400	370	< 1	140	100				
	<b>D 32</b>	6.8 to 7.2	10 +/- 2.5								> 60	6.9								520	480	1	180	130				
phosphoric	<b>C 35</b>	6.4 to 6.8	15 +/- 2.5	< 0.3	< 1	-	-	-	0.3 to 0.6	Rest	< 2	> 70	6.6	-	-	-	-	0.45	Rest	< 0.5	310	200	11	85	100			
	<b>D 35</b>	6.8 to 7.2	10 +/- 2.5								> 80	6.9								330	230	12	90	130				
cupriferous, phosphoric	<b>C 36</b>	6.4 to 6.8	15 +/- 2.5	< 0.3	1 to 5	-	-	-	0.3 to 0.6	Rest	< 2	> 80	6.6	-	2	-	-	0.45	Rest	< 0.5	360	290	5	100	100			
	<b>D 36</b>	6.8 to 7.2	10 +/- 2.5								> 90	6.9								380	320	6	105	130				
cupri-, nickel-, molybden- and carboniferous	<b>C 39</b>	6.4 to 6.8	15 +/- 2.5	0.3 to 0.6	1 to 3	1 to 5	< 0.8	-	Rest	< 2	> 90	6.6	0.5	1.5	4	0.5	-	Rest	< 0.5	520	370	1	150	100				
	<b>D 39</b>	6.8 to 7.2	10 +/- 2.5								> 120	6.9								600	420	2	180	130				
stainless steel	AISI 316	<b>C 40</b>	6.4 to 6.8	15 +/- 2.5	< 0.08	-	10 to 14	2 to 4	-	Cr 16 to 19	Rest	< 2	> 95	6.6	0.06	-	13	2.5	-	Cr 18	Rest	< 0.5	330	250	1	110	100	
		<b>D 40</b>	6.8 to 7.2	10 +/- 2.5								> 125	6.9								400	320	2	135	130			
	AISI 430	<b>C 42</b>	6.4 to 6.8	15 +/- 2.5	< 0.08	-	-	-	-	Cr 16 to 19	Rest	< 2	> 140	6.6	0.06	-	-	-	-	Cr 18	Rest	< 0.5	420	330	1	170	100	
AISI 410	<b>C 43</b>	6.4 to 6.8	15 +/- 2.5	0.1 to 0.3	-	-	-	-	Cr 11 to 13	Rest	< 2	> 165	6.6	0.2	-	-	-	-	Cr 13	Rest	< 0.5	510	370	1	180	100		
sintered bronze	<b>C 50</b>	7.2 to 7.7	15 +/- 2.5	-	Rest	-	-	9 to 11	-	Rest	< 2	> 35	7.4	-	Rest	-	-	10	-	150	90	4	40	50				
	<b>D 50</b>	7.7 to 8.1	10 +/- 2.5								> 45	7.9								220	120	6	55	70				

SINTERMETALLE FÜR FORMTEILE (DIN 30910-4) / METALS FOR SINTERED PARTS (DIN 30910-4) / MÉTAUX POUR PIÈCES FRITTÉES (DIN 30910-4)

